

# Construction Specification 41 – Reinforced Concrete Pressure Pipe Conduits

## 1. Scope

The work shall consist of furnishing and installing reinforced concrete pressure pipe conduits, fittings, and accessories as shown on the drawings and/or specified herein.

## 2. Material

*Reinforced concrete pressure pipe, fittings, and accessories* shall conform to the requirements of Material Specification [REINFORCED CONCRETE PRESSURE PIPE 541](#).

*Portland cement concrete for bedding and cradles* shall conform to the requirements of Construction Specification [CONCRETE FOR MAJOR STRUCTURES 31](#) for the specified class of concrete.

*Joint sealing compound* shall conform to the requirements of Material Specification [SEALING COMPOUND FOR JOINTS IN CONCRETE AND CONCRETE PIPE 536](#).

*Preformed expansion joint filler* shall conform to the requirements of Material Specification [PREFORMED EXPANSION JOINT FILLER 535](#).

*Filter fabric* shall conform to Material Specification [GEOTEXTILE 592](#).

*Portland cement concrete for bedding and cradles* shall conform to Construction Specification [CONCRETE FOR MAJOR STRUCTURES 31](#).

## 3. Laying the Pipe

The pipe shall be set to the specified line and grade and temporarily supported on precast concrete blocks or wedges. Concrete blocks and wedges used to temporarily support the pipe during placement of concrete bedding or cradle, or both, shall be a class of concrete equal to or stronger than the concrete used to construct the bedding

or cradle. Bell and spigot pipe shall be laid with the bells or grooves facing upstream unless otherwise specified in Section 7 or shown on the drawings. When precast pipe risers and other similar precast pipe structures are installed before pipe installation, pipe may be installed in the downstream direction with the belled end upstream. Adequate bell clearance in the subgrade/bedding shall be provided.

Just before each joint is connected, the connecting surface of the bell and spigot or spigots and sleeve shall be thoroughly cleaned and dried. Also, the rubber gasket and the inside surface of the bell or sleeve shall be lubricated with a light film of soft vegetable soap compound (flax soap). The rubber gasket shall be stretched uniformly as it is placed in the spigot groove to ensure a uniform volume of rubber around the circumference of the pipe.

Method 1 – The joint shall be connected by means of a pulling or jacking force so applied to the pipe that the spigot enters squarely into the bell.

Method 2 – The joint shall be connected in accordance with the manufacturer's instructions.

Use with Either Method – When the spigot has been seated to within 0.5 inch of its final position, the position of the gasket in the joint shall be checked around the entire circumference of the pipe by means of a metal feeler gauge. In any case where the gasket is found to be displaced, the joint shall be disengaged and properly reconnected. After the position of the gasket has been checked, the spigot shall be completely pulled into the bell and the section of pipe shall be adjusted to line and grade.

#### **4. Filling Joints**

Before the placement of the bedding or cradle, the exterior annular space between the ends of the pipe sections shall be cleaned and completely filled with joint sealing compound. Before the compound is applied, the surface against which it is to be placed shall be cleaned of all dust, lubricant, and other substances that would interfere with a bond between the compound and the pipe. If

recommended by the manufacturer of the compound, the concrete surface shall be coated with a primer in accordance with the manufacturer's recommendations. Primers shall be applied to the concrete surface only and shall not come in contact with the gasket or gasket sealing surface. Unless the compound or primer is specifically recommended for use on moist concrete, the surface shall be dry when the compound or primer is applied.

The joint sealing compound shall be allowed to cure until it is sufficiently firm to prevent the entry of concrete or earth into the joint. Unless otherwise specified in Section 7 of this specification, before placing bedding or earth backfill (excluding concrete) containing particles larger than 0.25 inch in maximum dimension within 6 inches of the joint sealing compound, the compound shall be covered with a strip of 16-gauge to 24-gauge metal at least 2-inches wider than the space between the ends of the pipe sections. Instead of metal strips, the joints shall be covered by a minimum of 2-foot-wide, 4-ply thick filter fabric. Filter fabric shall be wrapped completely around the joint and overlapped a minimum of 12 inches at the top of the pipe. Lap shall be securely fastened to ensure filter fabric fits snugly during backfill operations. Filter fabric is centered on the joint. It shall conform to Material Specification [GEOTEXTILE 592](#), Table 2, Requirements for Nonwoven Geotextiles, Class II.

## **5. Pressure Testing**

Method 1 – Pressure testing of the completed conduit is not required.

Method 2 – Before placing any concrete or earthfill around the conduit or filling the pipe joints, the conduit shall be tested for leaks in the following manner:

The ends of the conduits shall be plugged and a standpipe with a minimum diameter of 2 inches shall be attached to the upstream plug. The conduit shall be braced at each end to prevent slippage. The conduit and the standpipe shall be filled with water. The water level in the standpipe shall be maintained at least 10 feet above the invert of the upstream end of the conduit for at least 2 hours. Any leaks shall

be repaired, and the conduit shall be tested again as described. The procedure shall be repeated until the conduit is watertight.

The pipe joints shall show no leakage. Damp spots developing on the surface of the pipe are not considered as leakage.

Method 3 – Before placing any concrete or earthfill around the conduit or filling the pipe joints, the conduit shall be air tested in accordance with ASTM C 924. The conduit shall be braced on each end to prevent slippage. All end plugs used for the air test shall be capable of resisting the internal pressure and must be securely braced.

All testing equipment to be used shall be furnished by the contractor and shall be inspected and approved by the engineer. The pressure gauges used shall be graduated to read in increments of 0.1 pounds per square inch and calibrated to provide accuracy within 10 percent plus or minus of the standard gauge. The contractor has the option of prewetting the conduit or line before testing. Any conduit that fails to pass this test must be repaired by a method satisfactory to the engineer. After the repairs are made, the conduit shall be retested until it passes the test requirements.

Method 4 – Before placing concrete or earth backfill around the conduit joint to be tested or filling the pipe joints, the joint shall be tested in accordance to ASTM C 1103, Standard Practice for Joint Acceptance Testing of Installed Precast Concrete Sewer Line. The test pressure shall be as specified in Section 7 of this specification. Any joints showing leaks shall be relaid or repaired, and the joint shall be retested. The procedure shall be repeated until the joint passes the test.

## **6. Measurement and Payment**

Method 1 – For items of work for which specific unit prices are established in the contract, the quantity of each size, type, and class of pipe is determined to the nearest 0.1 foot by measurement of the laid length of pipe along the invert centerline of the conduit. Payment for each size, type, and class of reinforced concrete pressure pipe

is made at the contract unit price for that size, type, and class of pipe. Such payment constitutes full compensation for furnishing, transporting, and installing the pipe complete in place. This includes accessories, such as wall fittings, joint gaskets, coupling bands, sleeves, or collars, and all other items necessary and incidental to the completion of the work except the special fittings and appurtenances listed separately in the bid schedule. Payment for each special fitting and appurtenance is made at the contract price for that type and size of fitting or appurtenance.

Method 2 – For items of work for which specific unit prices are established in the contract, the quantity of each size, type, and class of pipe is determined as the sum of the nominal laying lengths of the pipe sections used. Payment for each size, type, and class of reinforced concrete pressure pipe is made at the contract unit price for that size, type, and class of pipe. Such payment constitutes full compensation for furnishing, transporting, and installing the pipe complete in place. This includes accessories, such as wall fittings, joint gaskets, coupling bands, sleeves or collars, and all other items necessary and incidental to the completion of the work except the special fittings and appurtenances listed separately in the bid schedule. Payment for each special fitting and appurtenance is made at the contract price for that type and size of fitting and appurtenance.

All Methods – The following provisions apply to all methods of measurement and payment. Compensation for any item of work described in the contract, but not listed in the bid schedule, is included in the payment for the item of work to which it is made subsidiary. Such items and the items to which they are made subsidiary are identified in Section 7 of this specification.

## **7. Items of Work and Construction Details**